

Combustible Gas Sensor Part Number: PM493-000

Product Data Sheet

Product Datasheet

4P75 Combustible Gas Sensor

Document Purpose

The purpose of this document is to present the performance specification of the 4P75 CiTipeL.

This document should be used in conjunction with Operating Principles (OP01), the Product Safety Datasheet (PSDS 22) and the 4P Pellistors Instructions for Safe Use.

The data provided in this document are valid at 20°C, 50% RH and 1013 mBar for 3 months from the date of sensor manufacture. Output signal can drift below the lower limit over time. For guidance on sensor performance outside of these limits, please refer to the Operating Principles.

For guidance on the safe use of the sensor, please refer to the Operating Principles and the 4P Pellistors Instructions for Safe Use.

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CITY TECHNOLOGY ENGINEERING SAFETY





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Key Features & Benefits:

- ATEX, UL and CSA Approvals
- Withstands EN/IEC 60079-0 impact test
- Enhanced H₂S and silicone poison resistance

Performance Characteristics

MEASUREMENT

Operating Principle Catalytic Oxidation

Gases Detected Most combustible gases and

vapours

Range 0-100% LEL

Sensitivity* 24 ± 4 mV/%methane

T90 Response Time* <20 seconds (methane) Poison Resistance Resistance to H₂S poisoning

H₂S Filter Lifetime Typically 1000 ppm hr

Linearity | Linear up to 3% methane

ELECTRICAL

Operating Voltage | 3.0 ± 0.02 VDC **Detector Operating Current** $75 \pm 7 \text{ mA}$ **Maximum Power Consumption** 263 mW Resolution 1% LEL

MECHANICAL

Casing Material Stainless steel 316 Pin Material Gold plated brass Weight 24 g (nominal)

Orientation Sensitivity | None

ENVIRONMENTAL

Operating Temperature Range | -20°C to +55°C Operating Pressure Range | 1 atm ± 20%

Operating Humidity Range | 0-90% RH non-condensing

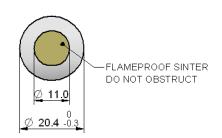
LIFETIME

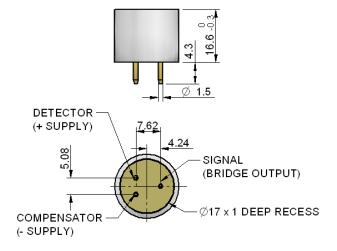
Long Term Span Drift* <5% signal/month Long Term Zero Drift* <5% LEL_{methane}/month Recommended Storage Temp 0°C to 20°C Shelf life 6 months in sealed container Warranty

12 months from date of

despatch

Product Dimensions





All dimensions in mm All tolerances ±0.15 mm unless otherwise stated

* Specifications are valid at 20°C, 50%RH and 1013 mbar at a flow rate of 300 ml/min. Performance characteristics outline the performance of sensors supplied within the first 3 months. Output signal can drift below the lower limit over time.

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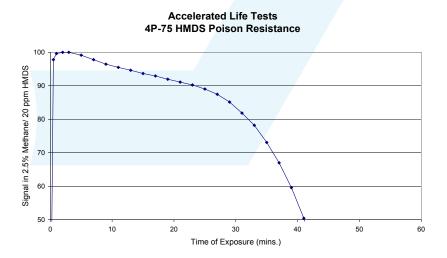


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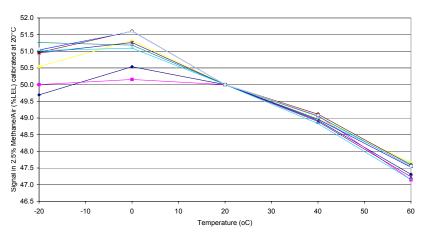
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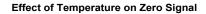
IMPORTANT NOTE

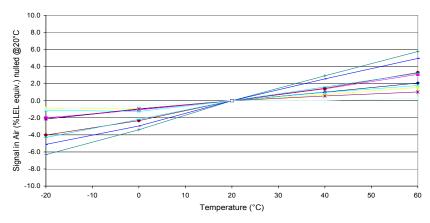
The accelerated life tests, poison resistance and temperature performance data shown below does not form part of the product specification and is supplied for guidance only.



Effect of Temperature on Methane Signal







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Relative Sensitivity

IMPORTANT NOTE

The relative response data shown below does not form part of the product specification and is supplied for guidance only. For the most accurate measurements, an instrument should be calibrated using the gas under investigation.

The table below shows the variation in response of the CiTipeL on exposure to a range of gases and vapours at the same %LEL concentration. The figures are experimentally derived and expressed relative to the methane signal (=100). Testing was performed using 2.5%vol. CH₄ (50%LEL CH4 based on LEL values from the now obsolete EN50054).

Relative response data are shown in the table below, based on the LEL values stated in EN 50054 (now obsolete) and EN60079-20-1:2010.

Gas / Vapour	Relative Sensitivity **	
	EN 50054 (obsolete)	EN 60079-20-1:2010
Methane	100	100
Propane	66	61
n-Butane	67	58
n-Pentane	61	69
n-Hexane	54	55
n-Heptane	50	62
n-Octane	41	33
Methanol	102	95
Ethanol	84	89
Iso-propyl alcohol	63	71
Acetylene	90	94
Carbon monoxide	120	123
Acetone	68	74
Methyl ethyl ketone	57	64
Toluene	41	44
Ethyl acetate	57	72
Hydrogen	118	134
Ammonia ***	140	159
Cyclohexane	57	60
Unleaded Petrol	60	68

Each sensitivity has been rounded to the nearest 1% *** T_{on} for ammonia has been extended. Contact City Technology for further details.

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Product Approval



CANADIAN STANDARDS ASSOCIATION Approval Body:

Test Standard: CSA Std C22.2 No 30-M1986

Explosion-Proof Enclosures for Use in Class 1 Hazardous Locations **Product Categories:**

CSA has evaluated the flame propagation characteristics only of the device for Class I, Division

1, Groups A,B, C and D.

Certificate Number: CA 103143



UNDERWRITERS LABORATORIES INC.® **Approval Body:**

Test Standard: **UL 913**

Product Categories: Class 1, Groups A, B, C, D.

Certificate Number: E 180262



Approval Body: SIRA CERTIFICATION SERVICE

Test Standard: EN 60079-0: 2012, General Requirements EN 60079-1: 2014, Flameproof Enclosures 'd'

Product Categories: Ex da IIC T6 Ga Pi=1W, ⟨ □ II1G, **(€**0518

Ex da IIC T5 Tamb -20°C to +55°C Ga Pi=0.5W, 🐼 II1G, 🕻 0518 Ex db IIC T4 Tamb -20°C to +55°C Gb Pi=1.5W, ⟨x̄⟩ II2G, **(€**0518

Certificate Number: 01 ATEX1205X

The 4P is also certified under the IECEx Scheme as follows:

Test Standard: IEC 60079-0: 5th Edition 2012, General Requirements

IEC 60079-1: 6th Edition 2014, Flameproof Enclosures 'd'

Product Categories: Ex da IIC T6 Ga Pi=1W

Ex da IIC T5 Tamb -20°C to +55°C Ga Pi=0.5W

Ex db IIC T4 Tamb -20°C to +55°C Gb Pi=1.5W

Certificate Number: IECEx SIR 04.0013X

> Instructions specific to hazardous area installations (reference European ATEX Directive 94 / 9/ EC, Annex II, 1.0.6.)

The following instructions apply to equipment covered by certificate numbers Sira 01ATEX1205X and SIR 04.0013X:

- 1. The equipment may be used with flammable gases and vapours with apparatus groups IIA, IIB and IIC and with temperature classifications T1, T2, T3, T4, T5 and T6.
- 2. The equipment is certified for use in ambient temperatures of -20°C to +40°C.
- 3. The equipment has not been assessed as a safety related device (as referred to by Directive 94 / 9 / EC Annex II, clause 1.5).
- 4. Installation of the equipment shall be carried out by suitably trained personnel in accordance with the applicable code of practice (e.g. EN/IEC 60079-14)
- 5. Inspection and maintenance of this equipment shall be carried out by suitably trained personnel in accordance with the applicable code of practice (e.g. EN/IEC 60079-17).
- 6. Repair of this equipment shall be carried out by suitably trained personnel in accordance with the applicable code of practice (e.g. EN/IEC 60079-19).

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- 7. Special conditions for safe use
- 7.1. Matrix of limitations

	DW30	CW2248
0.5W	/-	√ √
1W	- √	✓

- 7.2. The 4P Series Sensing Head is designed to be connected to a gas detector which shall provide an intrinsically safe supply and having a maximum output power (P₀) not greater than the wattage detailed in the matrix above.
- 7.3 This sensor is not a standalone device. It is the responsibility of the detector / instrument manufacturer or designer that uses the sensor to ensure that the sensors are connected to ground with a maximum impedance of $10^9 \Omega$.
- 8. It is recommended that confirmation of adequate sensor performance be conducted on a regular basis by means of a defined, sensor calibration procedure. The calibration frequency will depend upon the environment in which the sensor is operated and on the perceived level of risk from the build up of flammable atmospheres.
- 9. The certification of this equipment relies upon the following materials used in its construction;

Enclosure material: 316 stainless steel, which contains less than 6% magnesium.

Sinter: 316 stainless steel 316L

Cement: DW30 CW2248/HY956EN

ManufacturerFlogates & HikleyCiba-GeigyType of compoundCeramic cementEpoxy resinColourOff whiteBeige (natural)

Filler type and % 40% silica 55.2% trihydrated Al₂O₃

Other additives 25% MgO 8.3%

35% MgSO

Surface treatments None None
Temperature index Stable to 475°C 170°C
City Tech reference RM 462 RM 497

If the equipment is likely to come into contact with aggressive substances, then it is the responsibility of the user to take suitable precautions that prevent it from being adversely affected, thus ensuring that the type of protection is not compromised.

Aggressive substances: e.g. acidic liquids or gases that may attack metals, or solvents that

may affect polymeric materials.

Suitable precautions: regular checks as part of routine inspections or establishing from

the material's data sheet that it is resistant to specific chemicals.

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10. 4P Series Gas Sensing Heads are available in T4, T5 and T6 temperature class ratings. The Certification marking is shown below for each case:



11. Certain substances are known to have a detrimental effect on catalytic elements as used in the 4PSeries Gas Sensing Head.

Poisoning: some compounds will decompose on the catalyst and form a solid barrier over the catalyst surface. This action is cumulative and prolonged exposure will result in an irreversible decrease in sensitivity. The most common of these substances are: lead or sulphur containing compounds; silicones; phosphates.

Inhibition: certain other compounds, especially hydrogen sulphide and halogenated hydrocarbons, are absorbed or form compounds that are absorbed by the catalyst. The resultant loss of sensitivity is temporary and in most cases a sensor will recover after a period of operation in clean air.

In applications where it is suspected that poisons or inhibitors may be present, suitable protection for the 4P Series Gas Sensing Head should be provided.

SAFETY NOTE

This sensor is designed to be used in safety critical applications. To ensure that the sensor and/or instrument in which it is used, are operating properly, it is a requirement that the function of the device is confirmed by exposure to target gas (bump check) before each use of the sensor and/or instrument. Failure to carry out such tests may jeopardize the safety of people and property.

Every effort has been made to ensure the accuracy of this document at the time of printing. In accordance with the company's policy of continued product improvement City Technology Limited reserves the right to make product changes without notice. The products are always subject to a programme of improvement and testing which may result in some changes in the characteristics quoted. As the products may be used by the client in circumstances beyond the knowledge and control of City Technology Limited, we cannot give any warranty as to the relevance of these particulars to an application. It is the clients' responsibility to carry out the necessary tests to determine the usefulness of the products and to ensure their safety of operation in a particular application.

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