

7STF CITICEL®
Sulfur Dioxide (SO₂) Gas Sensor
Part Number: AD704-404

Product Data Sheet

Product Datasheet

7STF Sulfur Dioxide CiTiceL®

Document Purpose

The purpose of this document is to present the performance specification of the 7STF CiTiceL.

This document should be used in conjunction with Operating Principles (OP08) and the Product Safety Datasheet (PSDS 11).

The data provided in this document are valid at 20°C, 50% RH and 1013 mBar for 3 months from the date of sensor manufacture. Output signal can drift below the lower limit over time. For guidance on sensor performance outside of these limits, please refer to the Operating Principles.

For guidance on the safe use of the sensor, please refer to the Operating Principles.

CITY TECHNOLOGY ENGINEERING SAFETY





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Key Features & Benefits:

- Robust, industry standard 7-Series packaging
- Compact size

Technical Specifications

MEASUREMENT

Operating Principle | 3-electrode electrochemical Measurement Range | 0-100 ppm SO₂

Maximum Overload | 500 ppm SO₂

Filter To remove H₂S

Sensitivity*

 $0.37 \pm 0.07 \, \mu A/ppm$

Response Time (T₉₀)*

<30 Seconds

Baseline Offset (clean air)*

-0.25 to +0.5 ppm SO₂ equivalent

Zero Shift (+20°C to +40°C) < 1 ppm SO, equivalent

Resolution | 0.5 ppm (when used with recommended electronics)

Repeatability

1% of signal

Linearity Linear

ELECTRICAL

Recommended Load Resistor 10 O

Bias Voltage | Not Required

MECHANICAL

Weight | 17 g

Housing Material:

Polycarbonate Cap

Body **ABS**

Orientation | Any

ENVIRONMENTAL

Operating Temperature Range | -20°C to +50°C Recommended Storage Temp | 0°C to 20°C

Operating Pressure Range | Atmospheric ± 10%

Operating Humidity Range | 15 - 90% RH non-condensing

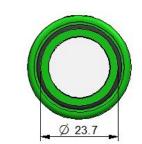
LIFETIME

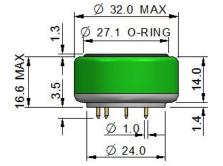
Long Term Sensitivity Drift* | <2% signal loss/month Expected Operating Life

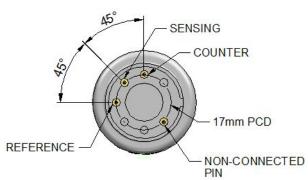
Two years in air

Storage Life 6 months in CTL container

Product Dimensions







All dimensions in mm All tolerances ±0.15 mm unless otherwise stated

IMPORTANT NOTE:

Connection should be made via PCB sockets only. Soldering to the pins will seriously damage your sensor and invalidate the warranty.

* Specifications are valid at 20°C, 50% RH and 1013 mBar, using City Technology recommended circuitry. Performance characteristics outline the performance of sensors supplied within the first 3 months. Output signal can drift below the lower limit over time.

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Poisoning

CiTiceLs are designed for operation in a wide range of environments and harsh conditions. However, it is important that exposure to high concentrations of solvent vapours is avoided, both during storage, fitting into instruments and operation.

When using sensors with printed circuit boards (PCBs), degreasing agents should be used before the sensor is fitted. Do not glue directly on or near the CiTiceL as the solvent may cause crazing of the plastic.

Cross Sensitivity Table

Whilst CiTiceLs are designed to be highly specific to the gas they are intended to measure, they will still respond to some degree to various other gases. The table below is not exclusive and other gases not included in the table may still cause a sensor to react.

IMPORTANT NOTE: The cross sensitivity data shown below does not form part of the product specification and is supplied for guidance only. Values quoted are based on tests conducted on a small number of sensors and any batch may show significant variation. For the most accurate measurements, an instrument should be calibrated using the gas under investigation.

Gas	Concentration Used (ppm)	7STF (ppm SO ₂)
Carbon Monoxide, CO	300	< 5
${\rm Hydrogen\ Sulfide,\ H_{2}S}$	15	0
Nitric Oxide, NO	35	-7 < x\$ < 0
Nitrogen Dioxide, NO ₂	5	≈ 5
Chlorine, Cl ₂	5	-1.5 < x\$ < 0
Hydrogen, H ₂	100	0
Hydrogen Cyanide, HCN	10	< 5
Hydrogen Chloride, HCl	5	0
Ethylene, C ₂ H ₄	100	0

SAFETY NOTE

This sensor is designed to be used in safety critical applications. To ensure that the sensor and/or instrument in which it is used, are operating properly, it is a requirement that the function of the device is confirmed by exposure to target gas (bump check) before each use of the sensor and/or instrument. Failure to carry out such tests may jeopardize the safety of people and property.

Every effort has been made to ensure the accuracy of this document at the time of printing. In accordance with the company's policy of continued product improvement City Technology Limited reserves the right to make product changes without notice. The products are always subject to a programme of improvement and testing which may result in some changes in the characteristics quoted. As the products may be used by the client in circumstances beyond the knowledge and control of City Technology Limited, we cannot give any warranty as to the relevance of these particulars to an application. It is the clients' responsibility to carry out the necessary tests to determine the usefulness of the products and to ensure their safety of operation in a particular application.

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